



Missionpharma Packing and Marking Requirements

Initials: SSV
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1. CARTON QUALITY

5 ply cartons of kraftliner paper with minimum board GSM of 1300 as standard (3 ply will not be accepted).

Only rust proof pins to be used for pinning the joint overlaps in carton.

Min. specifications for a carton containing **max. 20 kg** and with max. dimensions of 600x400x300mm (LxWxH):

Burst test (BT) also known as Mullen test (MT): ≥ 1800 KPa ~ 18 kg/cm².
Edge Crush Test (ECT): ≥ 9 KN/m ~ 9 kgf/cm.
Compression Strength: > 600Kgf ~ 6000N

Min. specification for a carton containing **max. 35 kg** and with max. dimensions of 600x400x300mm (LxWxH):

Burst test (BT) also known as Mullen test (MT): ≥ 2400 KPa ~ 24 kg/cm².
Edge Crush Test (ECT): ≥ 13 KN/m ~ 13 kgf/cm.
Compression Strength: > 800Kgf ~ 8000N

2. STRAPPING

Cartons to be double/four strapped with 12 mm wide and 0.6 mm thick strap. If strapping with Missionpharma imprint is required, the text must be printed in black and the strapping must be transparent or white.

3. TAPE

Cartons to be taped from both sides i.e. bottom and top by 75 mm wide and 50 micron thick tape. If brown cartons are used, please use brown tape. If white cartons are used, the tape must be white or transparent.

4. CARTON LABEL (SIZE 1:1)

Unit:	1000 tablets
Mfg.date:	09.97
Exp.date.:	02.00
Batch no. 9786H56	
Cotrimoxazole 480 mg	
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No. of units / carton: 12	
PO no.: 12011	Carton no.: 221

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Specifications:

- Label dimensions are approx. 130 x 45 mm (label dimensions may vary but the label is not allowed to be smaller).
- We only allow *one* product and *one* batch no. per carton and the batch no. must be 100% identical to the batch no. on the product.
- PO no. is Missionpharma's Purchase Order number.
- Carton no. is a unique serial number related to the total shipment and *not* per product or batch no.

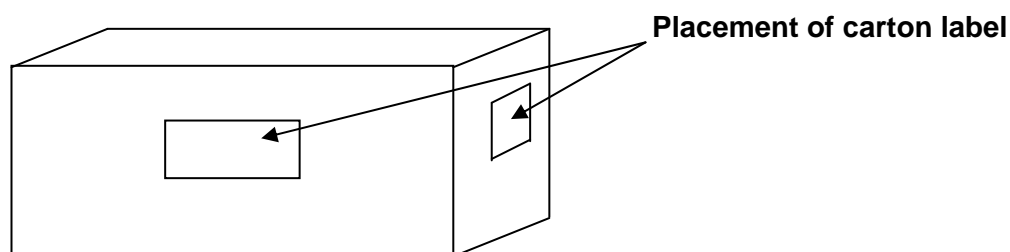
5. CARTON LABEL AND CONSIGNEE LABEL

The glue on the self-adhesive labels must be of good quality, which will ensure intact positioning of the labels even if exposed to extreme climatic conditions.

The label text is to be printed in black colour ONLY and NOT any other colour.

The carton label and the consignee label may be incorporated into one label by attaching the carton label to the consignee label, but the layout of the carton label must not be changed.

The **carton label** *must* be placed on one long side (i.e. along the length) and one short side (i.e. along the width) of the carton, and the **consignee** should be placed on the other long side of the carton (i.e. along the other length of the carton) - see illustration below.



Important!

Whenever cartons are stacked or palletized it must be ensured that the labels are always visible.

6. REMARKS

Unless otherwise agreed in writing, the above-mentioned requirements are mandatory while doing business with Missionpharma.